# Achieving Operational Success with Masterflex® and Avantor Fluid Handling

Sean McVeigh
Biz Development Manager, Custom & OEM



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## Why Masterflex® Peristaltic Pumps for BioPharma?





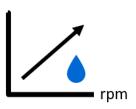
#### Simple Process Validation

- Fluid is completely contained in the tube and tubing is made from validated virgin, biocompatible materials



#### Cell Vitality/Molecular Integrity

- Peristaltic pumps are low shear, reducing the physical impact on cells and large molecules, increasing overall cell vitality for a more effective product/API.



#### Accurate & Linear Fluid Delivery

- Positive displacement ensures high -accuracy volumetric flows across pressure ranges and viscosities in a linear relationship to rpm; the occlusion ensures no product slippage

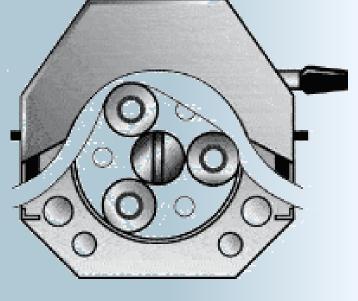


#### Masterflex® Exclusive: Fluid Path Ownership

Masterflex® offers control over almost every aspect of the fluid path such as pump, tubing, components, sensors, and the world class assembly services to bring it all together and deliver on your schedule



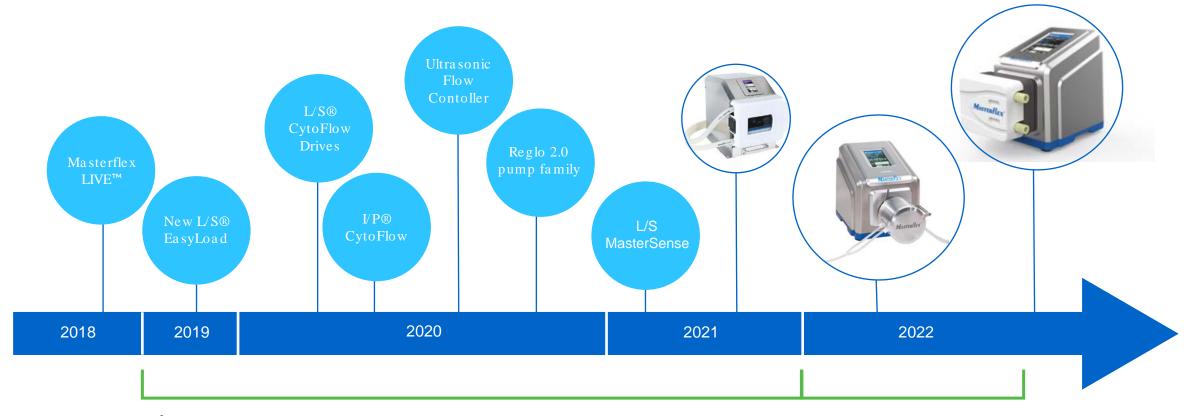






## Our growth gives you more choices













## Complete Fluid Path System Solutions



#### **TUBING**

- 24+ formulations
- Designed for demanding peristaltic pump
- Compliance and traceability

# SINGLE-USE CUSTOM ASSEMBLIES

- Build To Suit
- ISO 7, 13485 certified cleanroom capacity



# FLUID PATH FITTINGS & COMPONENTS

- Wide Selection
- Compliance and traceability

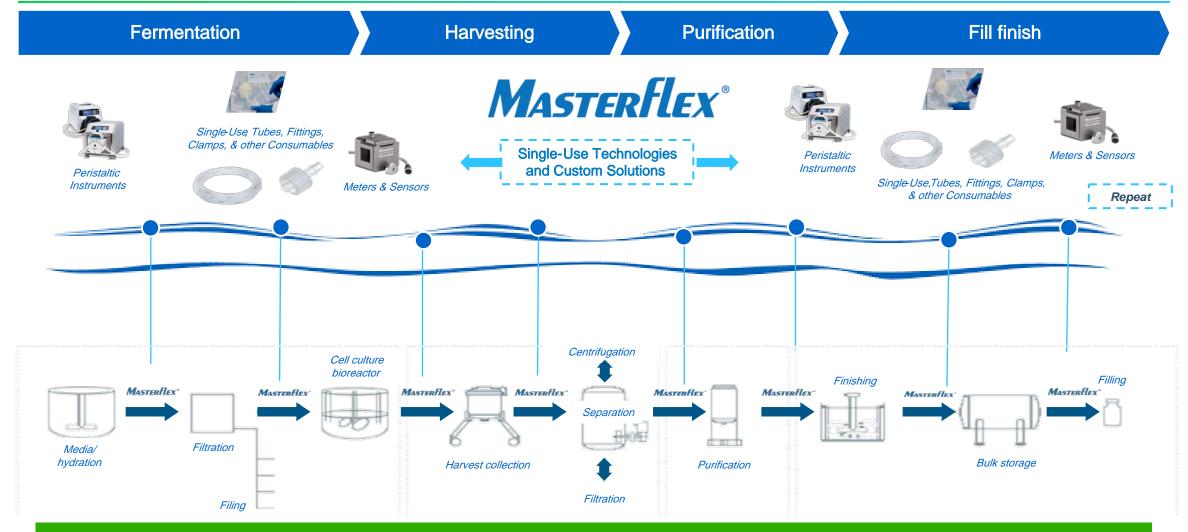
# SENSORS AND CONTROLLERS

- Critical process sensing: pressure, temperature
- Non-invasive and single use
- Connectivity with Masterflex® pumps



## End-to-End Engineered Pumps & Single-Use Technologies





Masterflex® provides the only end-to-end engineered solution for critical fluids at guaranteed flow rates only when all used tog ether



# Masterflex® MasterSense® Pump Products



#### **POSITIVE DISPLACEMENT**

#### SCALE-UP SIMPLICITY

#### **ROBUST CONNECTIVITY**



Microflow Ismatec® Series > 0.0001 to 300 mL/min



High-Accuracy L/S Series > Up to 3.4 LPM



Powerful Systems
I/P Series
> Up to 26 LPM



Highest Flow Rate
B/T Series
> up to 42 LPM

MasterSense

Pressure Sensing Technology



## Masterflex® Equation: Configurable Systems

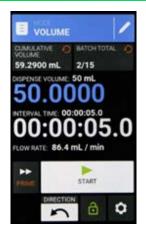






## New Interface Design - MasterSense Pumps













VOLUME, TIME, CONTINOUS DISPENSING MODES

3 LEVEL AUTHENTICATION

SAVE & RECALL PROGRAMS





## Performance Reimagined L/S® MasterSense



Pump lets you save and retrieve commonly used dispense programs for rapid setup

Over-the-air firmware updates

- Direct download or transfer via flash drive
- Unique to Masterflex

Flexible operational control via touchscreen, MasterflexLive®, analog remote control, or EtherNet/IP™ or Profibus network protocols



5"(12.7 cm) capacitive TFT/RGB touch screen for crisp resolution and a wide viewing angle; glove compatible

Continuous run, volume dispense, and time dispense modes – batch control and interval/off time in volume and time modes

Compact size optimizes ease of use, accuracy, and reliability; accepts all L/S® pump heads and tubing formulations



## Masterflex® MasterSense Integrated Pressure Monitoring





We have integrated the most widely used pressure sensing technology with industry-leading peristaltic pumping technology to create a unique way for our customers to monitor their inline fluid pathway pressure.



## Masterflex® MasterSense User Interface Simplifies Setup



# Easy As 1, 2, 3!

- 1. Install in-line pressure sensor
- 2. Connect sensor and pump



Configure alarms and start pump



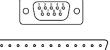
## Connectivity - Advanced Networking and Communication





#### Plug & play with the latest technology

- EtherNET/IPi with preconfigured EDS file
- PROFIBUScommand codes



#### Easy integration into legacy systems

Analog I/O (4 -20 mA, 0-10 V, TTL)



#### Cloud based control with MASTERFLEXLIVE M)



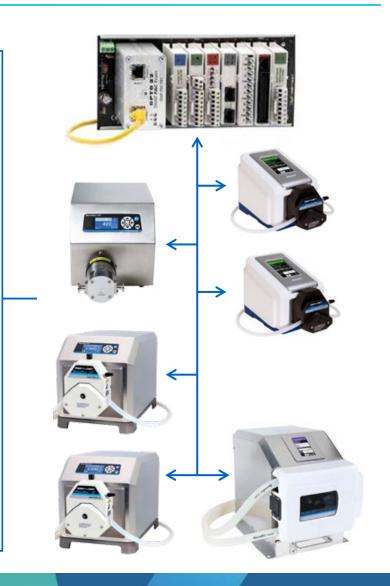






#### Over the Air Firmware Updates

- Download directly into the pump
- Option for USB or connect your pump





## Pump Head Selection: L/S<sub>®</sub>





Mastrediex taylor





Standard

Easy-Load®

Easy-Load® II

Easy-Load® 3



High-Performance



Cytoflow<sup>□</sup>



PTFE-Tubing



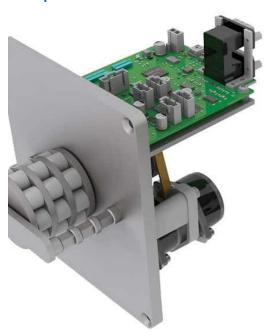
Multichannel

## Pump Head Selection: OEM & Panel Mount Options



- Complete Pump Assemblies also include:
  - Motors
  - Brackets
  - DIN Rails
  - Shafts
  - Couplings
  - Enclosures

Reglo ICC:
 Multichannel pump up to 35mL for small spaces



 Microflex: Simple single-channel pump up to 50mL with cover shield



 Miniflex: Single or Double channel pump up to 350mL flows





# Tubing Selection: Why Masterflex®?







- Dimensions & Tolerances Matter We Control Closely
- Optimal Performance in Masterflex Pump Heads
- Lot to Lot consistency
- Factory tested and optically inspected



#### **Engineered for Optimal Life & Performance**

- Formulated for peristaltic pump dynamics
- Subjected to rigorous pump performance testing



#### Compliance with Multiple Regulations

- EX: USP VI, FDA 21 CFR, 3A Sanitary, cGMP, Reach, ROHS, ADCF, NSF-51
- Lot control, fully traceable
- Certification & Validation Support



#### **Risk Mitigation**

- 20+ formulations with permanent inventory
- Product Availability
- Speed Scale Up
  - Multiple sizes across formulations
  - R&D, pilot, and production
- Proven Pumping Performance
- Regulatory Support
- Expertise in product selection



## Fluid Path Components Selection







## Masterflex® Single-Use Sensors





High accuracy 1%, low viscosity, low set-up and operating cos t

MASTERFLEX® SINGLÆJSE SENSORS



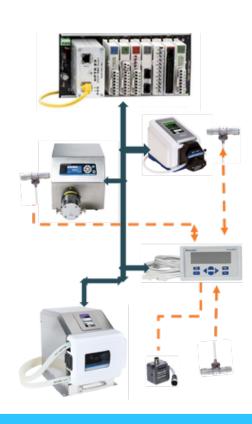
Non-contact, high accuracy reusable with accurate dispense and flow control

MASTERFLEX® ULTRASONIC SENSORS AND CONTROLLER



Leading brand, pressure and temperature sensing

PENDOTECH SINGLEUSE SENSORS



INTEGRATION READY FOR YOUR SYSTEM



## Off-the-Shelf Single-Use Assemblies





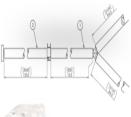
#### **Sanitary Overmold Assemblies**

- Silicone, TPEs



#### Masterflex® Sampling Bottles

- Square – 125 to 2000 mL, Conical



#### Double Ys

- Silicones, TPEs, Specialties



### Masterflex® Single-Use Bundles

 Custom Assemblies or Cut to Length Tubing













## Custom Engineered Single-Use Assemblies







## Connect With Us For Single-Use Simplicity

Get the convenience of our industry -leading consulting, comprehensive product offering and custom assemblies for complete workflows.

#### 3 LEVELS OF STERILITY

SIMPLE ASSEMBLY

GAMMA IRRADIATION/
MICROBIALLY CONTROLLED

**VALIDATED STERILE** 



ISO CLASS 7 (CLASS 10,000) CLEANROOM



CERTIFIED, COMPLIANT, AND REGISTERED



**GAMMA IRRADIATION** 



LOT TRACEABILITY



## Custom Engineered Solutions



CONCEPT	- Starts with understanding your performance and cost requirements
DESIGN	<ul> <li>Innovative solutions utilizing the latest tools such as performance modeling &amp; 3D CAD</li> </ul>
ENGINEERING	- Concept Design and Fabrication done in centralized Location
TESTING	<ul> <li>Performance testing to actual conditions</li> <li>Compliance to UL, ETL, and CE under ISO:9001 and ISO:13485 standards</li> </ul>
SERVICES	- After-sales support, quality assurance audits





A finished prototype







# Questions

