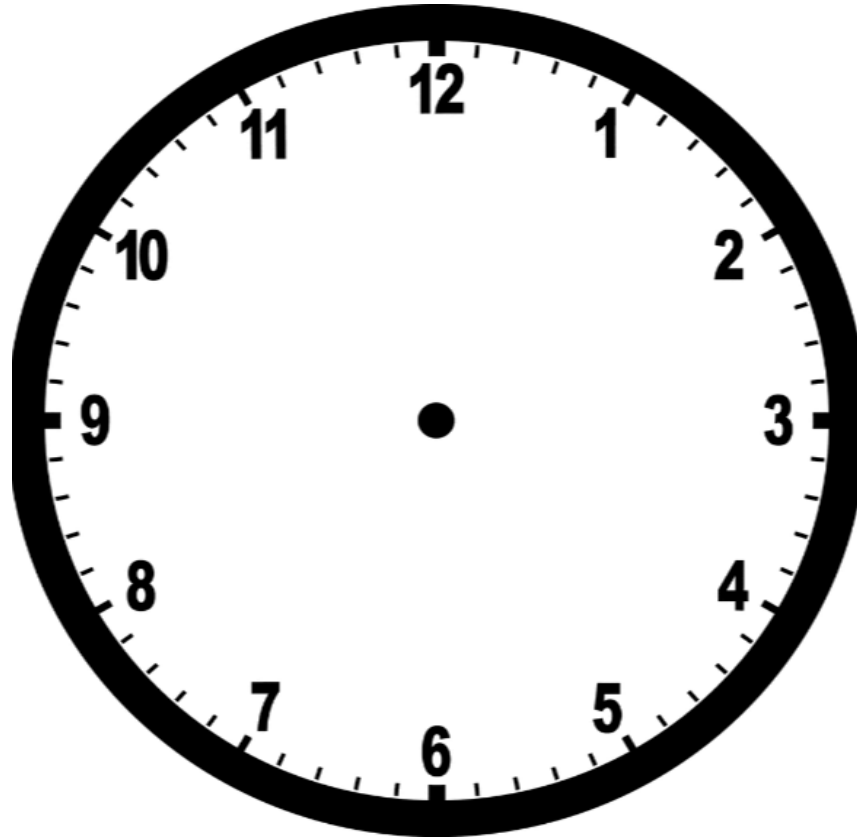




Custom Instrumentation Services Corporation

**2016 USERS GROUP PRESENTATION:
*REGULATORY CLARIFICATIONS***

NO TIME FOR PART 60!



QA TESTING: Part 75 vs. Part 60

- PART 75 PROVIDES INSTRUCTIONS ON BOTH TIME & LIMITS.
- PART 60 PROVIDES INSTRUCTIONS ON LIMITS ONLY.
SO WHAT DO YOU DO WHEN TIME RUNS OUT!

**...BECAUSE THEY SAID SO!
(just not out loud.)**

Because I said so. That's why.



40 CFR 60 CGA

EPA (via email dated 05/16/2016-
garnett.kim@epa.gov) indicates that “40
CFR 60, Appendix F, Procedure 1 does not
specify whether or not the unit must be
operating when performing a cylinder gas
audit, CGA. It is not necessary to be
operating in order to perform a CGA”

HIGH (CO₂ CGA) ANXIETY!

EPA SAYS...



now that is some high
concentration CO₂!

40 CFR 98.34(c)(6)

For certain applications where combined process emissions and combustion emissions are measured, the CO₂ concentrations in the flue gas may be considerably higher than for combustion emissions alone. In such cases, the span of the CO₂ monitor may, if necessary, be set higher than the specified levels in the applicable regulations. If the CO₂ span value is set higher than 20 percent CO₂, the cylinder gas audits of the CO₂ monitor under appendix F to part 60 of this chapter may be performed at 40 to 60 percent and 80 to 100 percent of span, in lieu of the prescribed calibration levels of 5 to 8 percent CO₂ and 10 to 14 percent CO₂.

PEAKING OR PEAKING?



"I didn't want to peak too early."



PART 75 PEAKING UNITS

VS.

PEAKING UNITS

- **Operational Peaking Unit (Peaker)-A Unit that generally runs only when there is a high or peak demand.**
- **Part 75 Peaking Unit- In general, a unit that operates $\leq 10\%$ of its annual potential (Part 72 Capacity Factor $\leq 10\%$)**

- **For Example: A unit with a Maximum output of 100 MW/hr. has the potential to generate 876,000 MW/yr.**
 - **100 MW/hr. * 8760 op. hr./yr. = 876,000 MW/yr.-potential**
 - **Actual MW operated in the year = 66,750 MW/yr.-actual**
 - **CF = 66,750 / 876,000 * 100 = 7.6%**

THE USE OF SPECIAL K



Part 60: Subpart D vs Method 19

40 CFR 60, Subpart D:

$$K = MW * 2.59 \text{ E-9 lb.-mole/dscf ppmvd}$$

40 CFR 60, Appendix A: Method 19:

$$K_{\text{NOX}} = 1.194 \text{ E-7 lb./dscf ppmvd}$$

$$K_{\text{SO2}} = 1.660 \text{ E-7 lb./dscf ppmvd}$$

**EPA (via email dated 09/02/2015-
johnson.steffan@epa.gov) indicates “The
concept of the K-factor unit conversion
=(2.59E-09...)is unique to 60.45...” “...for the
purposes of complying with Federal
Standards... you would want to be certain to
follow the requirements of the rule “ specified.**

CAN BAD CALS BE ERASED?



OOPS! I MADE A BAD CAL.

- Calibrations and/or linearities that fail as a result of non-CEMS related issues, **do not get reported.**
- Examples include: Gases reversed; gases not turned on, power failure to system etc.
- Non-CEMS related calibration fails **do not necessarily** affect other QA tests like the RATA.

**EPA (via email dated 07/23/2013-
schakenbach.john@epa.gov) indicates “If the
auto cal was failed due to a problem unrelated
to the CEMS, and the CEMS subsequently
passed a calibration without any non-routine
adjustments...the RATA does not need to be
restarted.”**

**EPA (via email dated 09/12/2016-
nichols.louis@epa.gov) When asked if
non-CEMS failed linearities or calibrations
needed to be reported, the EPA
responded “...do not report those non-
tests.”**

HANDS OFF!



I wouldn't touch that if I were you!

Part 75 Emissions Monitoring Policy Manual – 2013

Question 10.4

Topic: Hands-off Requirement for QA Testing

Answer: For daily calibration error tests, hands-off means that the ***zero and upscale calibrations are performed in succession, with no adjustments*** to the monitor. For linearity tests and RATAs, the hands-off requirement means that ***only routine calibration adjustments*** (as defined in Appendix B, Section 2.1.3) ***are allowed during the test***. For example, if the linearity test for a peaking unit extends over more than one day and a routine daily calibration error test is performed before completing the linearity check, the monitor may be adjusted after the daily calibration error test, but only in a routine manner (i.e., so as to match (to the extent practicable) the calibration gas tag value) ...

GOT BACKUP?



WHEN DAHS CAPUT! IS DATA LOST?

Question 14.3

Topic: DAHS Failure

Answer: Yes. Since the DAHS must "provide a continuous permanent record" of all measurements and required information, *if a source has a device capable of collecting and storing data when the data acquisition system is not functioning properly, then the source has met the intent of the Part 75* rule. If the analyzer is meeting performance specifications, the data can be stored in this device and the calculations performed later. Missing data procedures are not required in this circumstance...

MER-ACAL IN DC!



EPA ALLOWS US TO FOLLOW THEIR RULES ON FUEL SPECIFIC MER

**EPA (via email dated 06/11/2015-
nichols.louis@epa.gov) indicates that 40 CFR
75.33(c)(7) &(8) does indeed allow sites to use
fuel specific maximum emission rate (MER)
values instead of the worse-case-scenario fuel.**

**Note DAHS must have ability to perform
separate data substitution for each fuel.**

& OTHER STUFF

- 40 CFR 60, SUBPART KKKK – TWO LIMITS

Turbines located north of the Arctic Circle (latitude 66.5 degrees north), turbines operating at less than 75 percent of peak load, modified and reconstructed offshore turbines, and turbine operating at temperatures less than 0 °F	> 30 MW output	96 ppm at 15 percent O ₂ or 590 ng/J of useful output (4.7 lb/MWh).
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- **INSTRUMENT AIR**

Question 9.10

Topic: Use of Instrument Air for Calibration

Question: May a utility use scrubbed instrument air, with an assumed O₂ concentration of 20.9% O₂, for calibration of an O₂ monitor?

Answer: Yes. However, the O₂ monitor span must be set greater than or equal to 21.0% O₂. **Furthermore, the utility must document that the conditioned gas will not contain concentrations of other gases that interfere with instrument O₂ readings** (a certification statement from the vendor of the gas scrubbing system or equipment will suffice). Also, in the QA/QC plan for the plant required by Appendix B, include routine maintenance and quality control procedures for ensuring that the instrument air continues to be properly cleaned.

- **PROCESS PLANTS**

**EPA (via email dated 11/27/2013-
nichols.louis@epa.gov) indicates that 40 CFR
75.33(c)(7) &(8) “We have had Cement Kilns
and process heaters in the NOx Budget
Program”.**

Questions?

- Thanks –

Reggie Williams

Environmental Scientist

Custom Instrumentation Services Corporation (CiSCO)

Englewood, CO

(303) 790-1000

rwilliams@ciscocems.com