Service Note

Advanced Pollution Instrumentation

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ETHERNET RETROFIT KIT FOR OLD STYLE REAR PANEL

I. <u>PURPOSE</u>:

To give instructions on how to install the Ethernet KIT into an E-Series instrument that has the old rear panel with out the Ethernet cut outs.

II. TOOLS:

Phillips screwdriver 9/16" wrench 5/8" wrench Adjustable wrench

III. PARTS:

Depends on what instrument you have.

KIT000169 - M100E Ethernet Retrofit Kit
KIT000170 - M200E Ethernet Retrofit Kit
KIT000171 - M300E Ethernet Retrofit Kit
KIT000172 - M400E Ethernet Retrofit Kit

IV. **PROCEDURE**:

- 1. Power down the instrument and remove the power cord.
- 2. Remove the instrument cover by removing the Phillips head screws on each side of the instrument.
- 3. Locate the rear panel of the instrument.

In order to perform this retrofit you will need to remove and replace the rear panel. This means that anything that is currently on the rear panel must be removed and installed on the new rear panel found in the KIT. A list is provided below:

- Main board/CPU
- All bulkhead fittings (i.e. Sample, Exhaust, Zero, Span, Dry air Inlet fittings)
- Fan
- Power Entry
- Serial Number Tag (If the tag is damaged beyond use when it is removed, please contact customer service to arrange a replacement)

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INSTALLATION PROCEDURE (Cont.)

1. Once all the components are removed from the old rear panel and installed on the new rear panel contained in the KIT, you may now install the Ethernet card. Use the SN-9 nuts with the kit to attach the hinges and stops to the new rear panel.

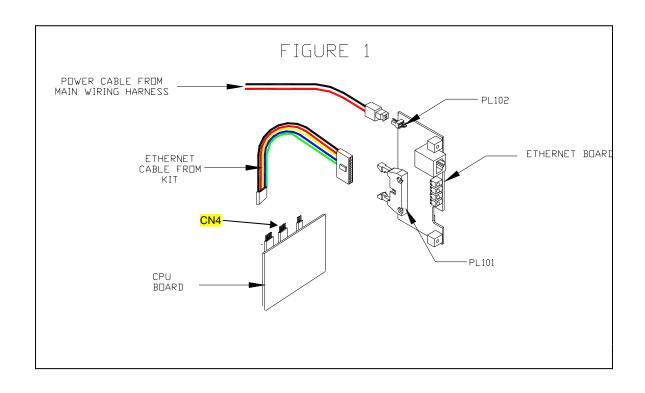
NOTE**If the serial number can not be reattached please fill out the new service note sticker, and use it as a replacement. Take care to copy all of the information exactly.

- 2. Remove the Ethernet card from the KIT and place it so that the connectors fit into the proper cut outs on the rear panel.
- 3. Fasten the Ethernet card using the two (2) screws provided in the KIT
- 4. Remove the ribbon cable provided in the kit.
- 5. Connect one end of the ribbon cable on the Ethernet board at PL101
- 6. Connect the other end of the cable to CN4 connector on the CPU board.
- 7. You will need to find the power connector for the Ethernet board. It is located in the main wiring harness of the instrument.

NOTE**Some older analyzers will not have the Ethernet power cable. If you can not locate it you will need to install the one that came in the KIT. Please follow instructions 7a-7e for installing this.

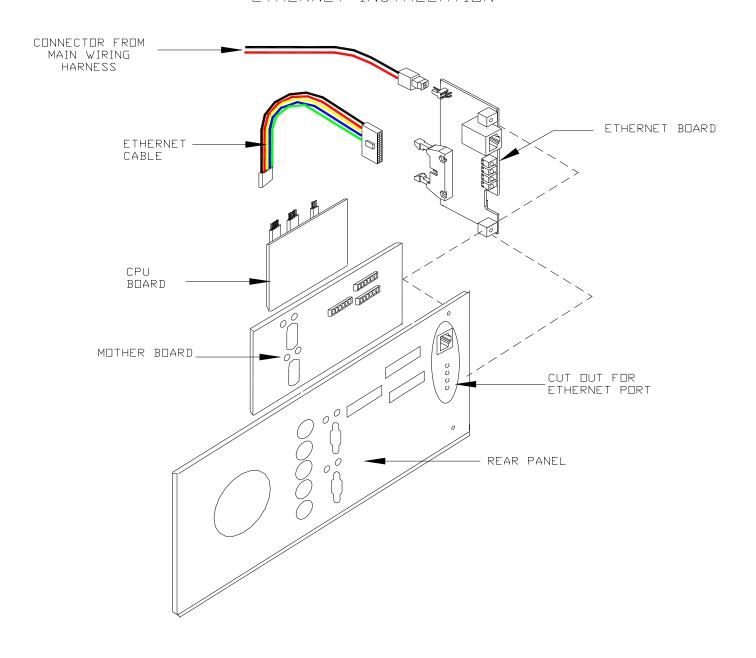
- 7a. Locate the relay board in the back right hand corner of the analyzer and you will see a series of connectors that all look the same on it. See Fig 3.
- 7b. Remove one of the connectors that does not have a Red and Black wire installed in the first two pins of the connector. Anyone will do.
- 7c. Taking the ends of the cable 059900000, provided in the kit, install the black wire into Pin 1 and the red wire into Pin 2 of the connector that was removed. See Fig 3.
- 7d. Plug the connector with the two new wires that were just attached back into the slot it was removed from.
- 7e. Skip to Step 10.
- 8. The power connector is a red and black wire with a connector on it. The connector and wires should be tie wrapped into the instrument's main cable harness.
- 9. You may have to cut some tie wraps in order to free the connector from the harness. BE SURE NOT TO CUT ANY WIRES, ONLY THE TIE WRAPS!
- 10. Once the connector is free, plug it in to the mating connector at the top of the Ethernet board PL102. This is shown in Figure 1.
- 11. Figure 2 shows the complete installation of the boards to the rear panel.
- 12. Once the Ethernet option has been installed you must now enable the Ethernet interface and setup the configuration through the front panel of the instrument.

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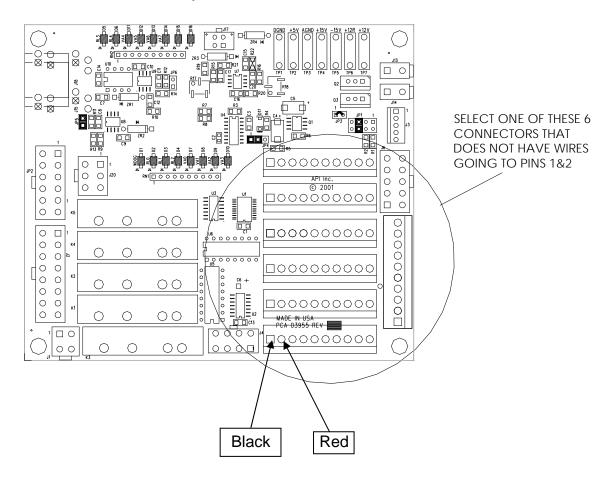
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FIGURE 2. ETHERNET INSTALLATION



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Figure 3. Relay board Power Connector locations



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ENABLING THE ETHERNET

- 1. From the main menu press SETUP-MORE-COM select COMB or COM2 for older versions of software.
- 2. The baud rate for COMB/COM2 must be set to 115000 baud.
- 3. Each channel in COMB/COM2 must also be configured before proceeding.
- 4. Below is a table that explains each of the channels.

Mode	ID	Description
Quiet mode	1	Quiet mode suppresses any feedback from the analyzer (iDAS reports, and warning messages) to the remote device and is typically used when the port is communicating with a computer program such as APICOM. Such feedback is still available but a command must be issued to receive them.
Computer mode	2	Computer mode inhibits echoing of typed characters and is used when the port is communicating with a computer program, such as APICOM.
Security mode	4	When enabled, the serial port requires a password before it will respond. The only command that is active is the help screen (? CR).
Enable Internet	8	Enables the use and configuration of the Ethernet interface. When enabled, a new menu item INET will appear in the respective COM port menu.
Hessen protocol	16	The Hessen communications protocol is used in some European countries. T-API part number 02252 contains more information on this protocol.
Multidrop Protocol	32	Multidrop protocol allows a multi-instrument configuration on a single communications channel. Multidrop requires the use of instrument IDs.
Enable modem	64	Enables to send a modem initialization string at power-up. Asserts certain lines in the RS-232 port to enable the modem to communicate.
Ignore Errors	128	Fixes certain types of parity errors at certain Hessen protocol installations.
Disable XON/XOFF	256	Disables XON/XOFF data flow control.
	512	Unused
RS-485 mode	1024	Configures the COM2 Port for RS-485 communication. RS-485 mode has precedence over multidrop mode if both are enabled.
E, 7, 1	2048	This setting selects even parity, 7 data bits, and 1 stop bit for this com port; the default setting is always no parity, 8 data bits, and 1 stop bit. Used in conjunction with the Hessen protocol, hence, it is listed after ID 16
Command Prompt	4096	Enables a command prompt when in terminal mode.

5. Once you have set each channel to your specific needs you may proceed with the Ethernet card Configuration procedure.

Ethernet Card Configuration

The optional Ethernet card communicates with the analyzer through the COMB/COM2 serial port. The Ethernet card has two operational modes: Pass-through mode: This is the normal operation mode in which the card actively passes data between the RS-232 port and the RJ-45 connector on the analyzer's rear panel. This enables all remote commands to be passed to the analyzer.

Configuration mode: The card stops passing data and is ready to accept and store configuration parameters and firmware upgrades. The use of a terminal window or separate configuration program is needed for these low-level configuration changes. The iChip configuration utility is available at

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http://www.teledyne-api.com/software/ and provides a convenient, graphical user interface, which runs only on Microsoft WindowsTM operating systems. All commands can also be issued via Terminal window using the AT+i protocol. Instructions for AT+i commands are also available at the website along with other pertinent information.

The Ethernet card has four LEDs that are visible on the rear panel of the analyzer, indicating its current operating status (Table 6-18).

Table 6-18: Ethernet Status Indicators

LED	Function
LNK (green)	ON when connection to the LAN is valid.
ACT (yellow)	Flickers on any activity on the LAN.
TxD (green)	Flickers when the RS-232 port is transmitting data.
RxD (yellow)	Flickers when the RS-232 port is receiving data.

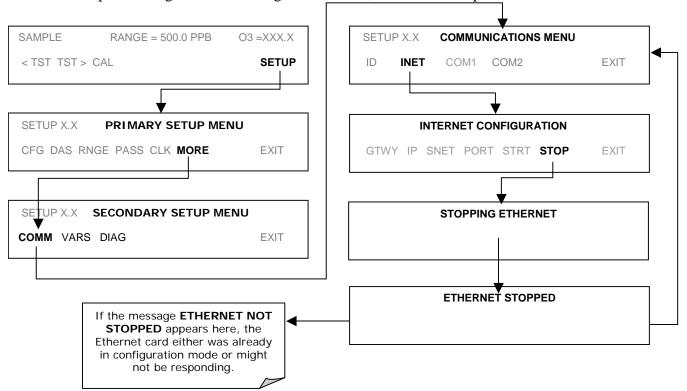
As soon as the Ethernet option is enabled in the COMM menu, a new sub-menu **INET** will appear. This sub-menu is enabled by default when the analyzer was ordered with built-in Ethernet and is used to set configuration parameters that enable the Ethernet card to communicate with your local area network. To perform this configuration, you will need to get the following information from your network administrator:

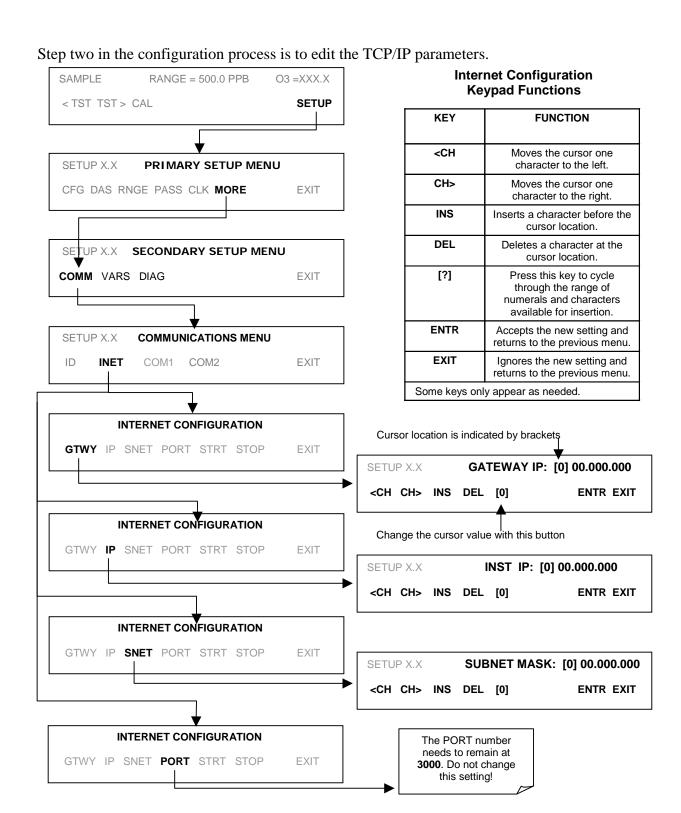
- Gateway IP address, typically a string of numbers with four packets of 1 to 3 numbers each: nnn.nnn.nnn, for example: 192.168.76.1
- Instrument IP address, typically a string of numbers very similar to the Gateway IP address, for example: 192.168.76.55. Note that this instrument IP address must be a static address and cannot be a dynamic IP address. DHCP and analyzer host names are not supported at this time.
- Subnet Mask, typically a string of numbers such as 255.255.252.0
- The communications port number is set to 3000 by default and should not be changed.

The following procedures assume that the Ethernet card is already installed in your analyzer. If you are retro-fitting the analyzer with an Ethernet Option 63, please make sure to enable the internet option as described in the Enabling the Ethernet procedure on the previous page. Ensure that the baud rate is set to 115000.

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Once Ethernet is enabled for the COM2 port, the first step in configuring the Ethernet option is to set the card from pass-through mode to configuration mode, so that TCP/IP parameters can be edited.





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Step three in the configuration process is to restart the pass-through mode for normal operation. SAMPLE RANGE = 500.0 PPB SETUP X.X **COMMUNICATIONS MENU** O3 =XXX.X < TST TST > CAL **SETUP** INET COM1 COM2 **EXIT** SETUP X.X PRIMARY SETUP MENU INTERNET CONFIGURATION CFG DAS RNGE PASS CLK MORE **EXIT** GTWY IP SNET PORT STRT STOP EXIT SETUP X.X SECONDARY SETUP MENU STARTING ETHERNET COMM VARS DIAG EXIT ETHERNET STARTED If the message **ETHERNET NOT STARTED** appears here, the Ethernet card either was already in configuration mode or might not be responding.

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