



02-006B
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USING ANTI-SEIZE ON MOLY CARTRIDGES

I. PURPOSE:

When changing the Moly cartridge on the welded Moly, it is necessary to remove the band heater from the cartridge to avoid purchasing a new band heater. In order to change the band heater, it is necessary to remove the two clamps holding the heater in place. When assembling these heaters, API uses anti-seize compound to prevent seizing of the screw in the clamp. When changing the cartridge in the welded Moly, you must add anti-seize compound to the clamp screws prior to assembly. This note affects all M101A, M200A/AH/AU, M201A, M251/252 using Moly converters.

II. TOOLS:

None

III. PARTS:

None

IV. PROCEDURE:

1. When you have removed the heater clamps and the heater from the old welded cartridge, apply some anti-seize compound to the 2 clamp screws prior to installing the band heater onto the new cartridge.