



**01-032C  
2 May, 2007**

**M251 CHASSIS HOLE PATTERN FOR INSTALLING A MOLY CONVERTER**

**I. PURPOSE:**

To provide the hole pattern necessary to install a moly converter to a M251 chassis.

**II. TOOLS:**

Scale

Center punch

Drill

3/16" drill bit

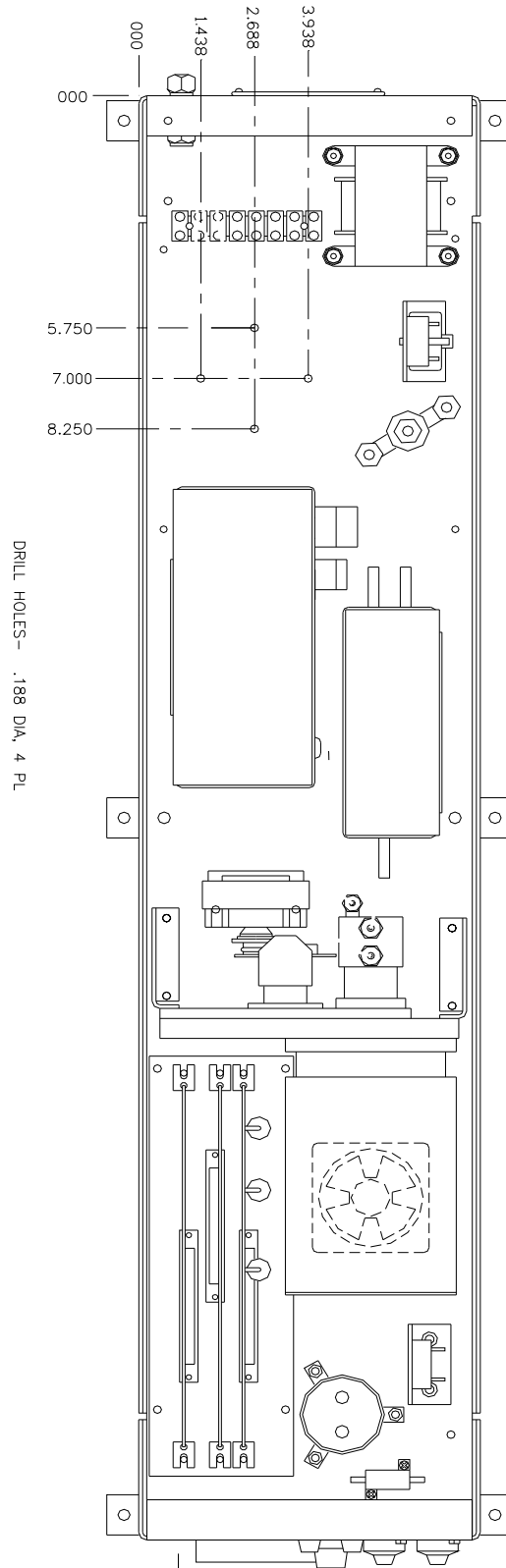
De-burring tool

**III. PARTS:**

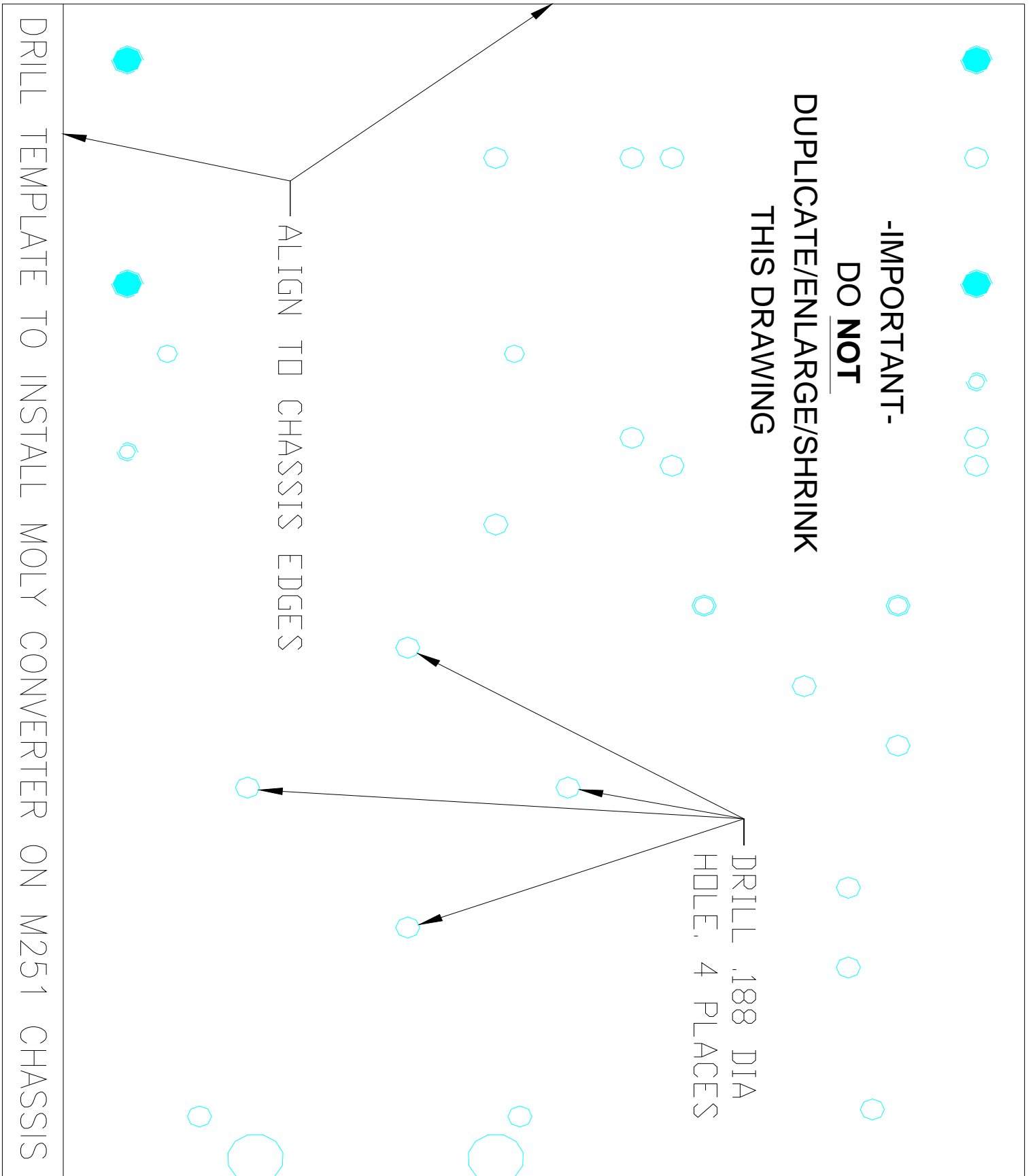
N/A

**IV. PROCEDURE:**

1. Using either the template or dimensions provided on the attached pages, mark and center punch the position for the four mounting holes.
2. Drill four holes using the 3/16 drill bit.
3. De-burr holes both sides.
4. Secure moly converter with four 8-32 x 3/8 machine screws and four #8 lock washers.



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